



WEIGHT: 450 LBS.

REVISIONS				
REV	ECN #	DESCRIPTION	REV. BY/DATE	APR. BY
A	-----	INITIAL RELEASE	04/2000	

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	607-SA-1	607 MAIN FRAME ASSY
2	1	607-SA-2	607 CAM ASSY
3	1	607-SA-3	607 PAD ADJUSTMENT ASSY
4	1	AC0607B	LABEL, INSTRUCTION, "STANDING LEG CURL 607"
5	2	AC1009	PULLEY, 4 1/2" DIA x 1/2" ID
6	2	AC1021	BUSHING, BRONZE, 1.010" ID x 1 1/4" OD
7	4	AC1022	BUSHING, BRONZE, 1.270" ID x 1 1/2" OD
8	2	AC1040	CAP, GUIDE ROD, DIA. 3/4
9	1	AC1051-MS	SNAP PIN, SMALL M-PULL
10	2	AC1057	CAP, BLACK PLASTIC, 2 x 4
11	2	AC1148	WEIGHT STACK BUMPER
12	1	AC1161	LABEL, ROUND, "MADE IN USA"
13	1	AC1164	LABEL, F.P.I. SERIAL NUMBER
14	1	AC1183	LABEL, "WARNING, SERIOUS INJURY..."
15	2	AC1226-9	RUBBERGRIP, DIA 1 x (8 15/16)
16	1	AC1236-H	PLASTIC GLIDE WITH HOLE
17	1	AC1236-P	PLASTIC GLIDE WITH PLUG
18	2	AC218	HANDLE END CAP W/SET SCREWS, DIA 1"
19	2	AC221	SHAFT END CAP W/SET SCREWS, DIA 1 1/4"
20	2	CH1214	STEEL BAR RND, DIA. 3/4" x (52 5/8), #5
21	1	CP1037	CUT PIECE, CREPE, 7/16 x 2 x 2
22	1	CP1043	CUT PIECE, CREPE, 1/4 x 21 x 19 7/8 x 33 1/4, NOTCHED
23	1	CP1082	CUT PIECE, ABS, 1/8 x 7 1/2 x (62 3/16), RIGHT, WITH LOGO
24	1	CP1083	CUT PIECE, ABS, 1/8 x 7 1/2 x 62 3/16, LEFT, WITH LOGO
25	1	GH-607-91-875	CABLE ASSY, GH-607-91-875
26	1	PD1205	PAD, 5 7/8 x 8 3/4 x 23 3/4, 2 HOLES
27	2	PD1401	PAD, 5 5/8 OD x 1 1/2 ID x 8 1/8
28	1	PD1501	PAD, 13 1/2 x 20, 4 HOLES & 1 NOTCH
29	1	PF1015	STEEL BAR FLAT CR/HR, 3/8 x 2 x (8 1/4), 2 HOLES 2 SLOTS
30	1	PF1785	STEEL BAR RND DIA 0.995 x (3 1/4)
31	1	WS1200	WEIGHT STACK, 15 PLATES, 120 LBS.
32	4	FA1035	NUT, HEX, ACORN, 1/2-13
33	2	FA1055	NUT, INSERT, 5/16-18
34	6	FA1072	BOLT, BUTTON HEAD, 5/16-18 x 1 1/2
35	2	FA1074	BOLT, BUTTON HEAD, 5/16-18 x 3
36	1	FA1076	BOLT, SOCKET HEAD, 1/4-20 x 1/2
37	2	FA1086	SCREW, SET, SCKT, CUP POINT, 5/16-18 x 1/2
38	2	FA1101	STUD, 1/2-13 x 2 1/2
39	8	FA1106	WASHER, FLAT, 5/16 ID x 11/16 OD
40	4	FA1110	WASHER, FLAT, 1 3/8 ID x 3 OD
41	8	FA1116	WASHER, SPLIT, 5/16 ID
42	4	FA1119	WASHER, SPLIT, 1/2 ID
43	1	FA1140	BOLT, SHOULDER, 10-24 x 1/4 x 1 1/4
44	1	FA1141	NUT, HEX, NYLOCK, 10-24

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
 TOLERANCES ARE:
 FRACTIONS ± 1/32 DECIMALS .XX ± .01 ANGLES ± 1°
 .XXX ± .005
 THIRD ANGLE PROJECTION
 DO NOT SCALE DRAWING

FITNESS PRODUCTS INTERNATIONAL
ICARIAN ICARIAN FLITE ABENCH JADE STRETCH CENTER
 12660 BRANFORD ST. SUN VALLEY, CA. 91352

APPROVALS	DATE	TITLE	SCALE
DESIGNED BY AN	09/91	STANDING LEG CURL	1:12
MODELED BY JCV	03/99		SHEET 1 OF 1
DRAWN BY RJB	04/00	SIZE B	REV A
APPROVED BY		DWG NO. 607-EXP	

607 Standing leg Curl

Part Number	Description	Bubble Number
CW607SA1-211	ASSY,FRAME,MAIN,607,SKY WHITE	1.01
CW607SA1-221	ASSY,FRAME,MAIN,607,BLACK	1.02
CW607SA1-231	ASSY,FRAME,MAIN,607,RED	1.03
CW607SA1-241	ASSY,FRAME,MAIN,607,PLAT SPRKLE	1.04
CW607SA1-251	ASSY,FRAME,MAIN,607,SILVER	1.05
CW607SA1-261	ASSY,FRAME,MAIN,607,BLUE	1.06
CW607SA1-271	ASSY,FRAME,MAIN,607,CHARCOAL	1.07
CW607SA1-281	ASSY,FRAME,MAIN,607,CATH GRAY	1.08
CW607SA1-291	ASSY,FRAME,MAIN,607,SILVER VIEN	1.09
CW607SA1-311	ASSY,FRAME,MAIN,607,STONE HG	1.11
CW607SA1-321	ASSY,FRAME,MAIN,607,TITANIUM HG	1.12
CW607SA1-331	ASSY,FRAME,MAIN,607,WHITE GLOSS	1.13
CW607SA1-341	ASSY,FRAME,MAIN,607,BLACK ONYX	1.14
CW607SA1-351	ASSY,FRAME,MAIN,607,LT. BRONZE	1.15
CW607SA1-361	ASSY,FRAME,MAIN,607,SAPPHIRE BL	1.16
CW607SA2-211	ASSY,ARM & CAM, 607,SKY WHITE	2.01
CW607SA2-221	ASSY,ARM & CAM, 607,BLACK	2.02
CW607SA2-231	ASSY,ARM & CAM, 607,RED	2.03
CW607SA2-241	ASSY,ARM & CAM, 607,PLAT SPKLE	2.04
CW607SA2-251	ASSY,ARM & CAM, 607,SILVER	2.05
CW607SA2-261	ASSY,ARM & CAM, 607,BLUE	2.06
CW607SA2-271	ASSY,ARM & CAM, 607,CHARCOAL	2.07
CW607SA2-281	ASSY,ARM & CAM, 607,CATH GRY	2.08
CW607SA2-291	ASSY,ARM & CAM, 607,SILVER VIEN	2.09
CW607SA2-311	ASSY,CAM, 607, STONE HG	2.11
CW607SA2-321	ASSY,CAM, 607,TITANIUM HG	2.12
CW607SA2-331	ASSY,CAM, 607, WHITE GLOSS	2.13
CW607SA2-341	ASSY,CAM, 607, BLACK ONYX	2.14
CW607SA2-351	ASSY,CAM, 607, LIGHT BRONZE	2.15
CW607SA2-361	ASSY,CAM, 607, SAPPHIRE BLUE	2.16
CW607SA3-211	ASSY,PAD ADJUSTMENT, 607,SKY WHITE	3.01
CW607SA3-221	ASSY,PAD ADJUSTMENT, 607,BLACK	3.02
CW607SA3-231	ASSY,PAD ADJUSTMENT, 607,RED	3.03
CW607SA3-241	ASSY,PAD ADJUSTMENT, 607,PLAT SPKLE	3.04
CW607SA3-251	ASSY,PAD ADJUSTMENT, 607,SILVER	3.05
CW607SA3-261	ASSY,PAD ADJUSTMENT, 607,BLUE	3.06
CW607SA3-271	ASSY,PAD ADJUSTMENT, 607,CHARCOAL	3.07
CW607SA3-281	ASSY,PAD ADJUSTMENT, 607,CATH GRY	3.08
CW607SA3-291	ASSY,PAD ADJUSTMENT, 607,SILVER VIE	3.09
CW607SA3-311	ASSY,PAD ADJUSTMENT, 607, STONE HG	3.11
CW607SA3-321	ASSY,PAD ADJUSTMENT, 607,TITANIUM H	3.12
CW607SA3-331	ASSY,PAD ADJUSTMENT, 607, WHITE GLO	3.13
CW607SA3-341	ASSY,PAD ADJUSTMENT, 607, BLACK ONY	3.14
CW607SA3-351	ASSY,PAD ADJUSTMENT, 607, LIGHT BRO	3.15
CW607SA3-361	ASSY,PAD ADJUSTMENT, 607, SAPPHIRE	3.16
CWAC1009-101	PULLEY, 4 1/2 DIA. X 1/2 ID	5
CW10043-134	BUSHING, BRONZE, 1" ID X 1 1/4" OD	6
CW10043-135	BUSHING, BRONZE, 1 1/4" ID X 1 1/2"	7
CW12404-101	CAP, GUIDE ROD,DIA 3/4, BLK	8

CW30165-751	ASSY, POP PIN, 0.450 DIA HANDLE, B	9
CW11311-102	ENDCAP, REC TUBE, 2X4, BLK PLASTIC	10
CW12402-101	BUMPER, WEIGHT STACK, BLK RUBBER	11
CWGR2608-938	GRIP,RUBBER, 1" DIA X 8 15/16"	15
CWAC1236-102	GUIDE INSERT, PLASTIC WITH HOLE, BL	16
CWAC1236-101	GUIDE INSERT, PLASTIC WITHOUT HOLE,	17
CWAC218-901	HANDLE END CAP W/SET SCREWS, DIA 1"	18
CWAC221-901	SHAFT END CAP W/SET SCREWS, DIA 1 1	19
CWPF1214-711	GUIDE ROD,STEEL,OD 3/4 X 52 5/8, CH	20
CW30014-103	CUT PIECE, CREPE, 7/16 X 2 X 2	21
CWCP1043-101	CUT PIECE, CREPE, 1/4 X 21 X 19 7/8	22
CW30506-101	CUT PIECE, ABS, 1/8X 7 1/2X 62 3/16	23
CW30507-101	CUT PIECE, ABS, 1/8X 7 1/2X 62 3/16	24
CWCLGH091-875	ASSY, CABLE, 607	25
CWPD1205B-101	PAD,5.88X8.75X23.75,2HL,W/BP,BLACK	26.01
CWPD1205B-102	PAD,5.88X8.75X23.75,2HL,W/BP,RY BL	26.02
CWPD1205B-103	PAD,5.88X8.75X23.75,2HL,W/BP,DV GR	26.03
CWPD1205B-104	PAD,5.88X8.75X23.75,2HL,W/BP,CRCUS	26.04
CWPD1205B-105	PAD,5.88X8.75X23.75,2HL,W/BP,GROTT	26.05
CWPD1205B-106	PAD,5.88X8.75X23.75,2HL,W/BP,GRPHT	26.06
CWPD1205B-107	PAD,5.88X8.75X23.75,2HL,W/BP,RED	26.07
CWPD1205B-108	PAD,5.88X8.75X23.75,2HL,W/BP,CH GR	26.08
CWPD1205B-109	PAD,5.88X8.75X23.75,2HL,W/BP,TURQS	26.09
CWPD1205B-110	PAD,5.88X8.75X23.75,2HL,W/BP,RASP	26.1
CWPD1205B-111	PAD,5.88X8.75X23.75,2HL,W/BP,PLUM	26.11
CWPD1205B-112	PAD,5.88X8.75X23.75,2HL,W/BP,RGMNT	26.12
CWPD1205B-113	PAD,5.88X8.75X23.75,2HL,W/BP,SPC BL	26.13
CWPD1205B-115	PAD,5.88X8.75X23.75,2HL,W/BP,BLK LT	26.15
CWPD1205B-116	PAD,5.88X8.75X23.75,2H,W/BP,NBL LTH	26.16
CWPD1205B-117	PAD,5.88X8.75X23.75,2HL,W/BP,PUTTY	26.17
CWPD1205B-118	PAD,5.88X8.75X23.75,2HL,W/BP,IMP BL	26.18
CWPD1205B-119	PAD,5.88X8.75X23.75,2HL,W/BP,YW GRN	26.19
CWPD1205B-120	PAD,5.88X8.75X23.75,2HL,W/BP,DST JD	26.2
CWPD1205B-121	PAD,5.88X8.75X23.75,2HL,W/BP,TRA CT	26.21
CWPD1205B-122	PAD,5.88X8.75X23.75,2HL,W/BP,PAPRKA	26.22
CWPD1205B-123	PAD,5.88X8.75X23.75,2HL,W/BP,ASH LT	26.23
CWPD1205B-124	PD,5.8X8.7X23.75,2H,W/BP,CERLN LTH	26.24
CWPD1205B-125	PD,5.8X8.7X23.75,2H,W/BP,CHRCL LTHR	26.25
CWPD1205B-126	PD,5.88X8.75X23.75,2H,W/BP,HNTR LTH	26.26
CWPD1205B-127	PD,5.88X8.75X23.75,2H,W/BP,MOSS LTH	26.27
CWPD1205B-128	PD,5.88X8.75X23.75,2H,W/BP,SPCE LTH	26.28
CWPD1205B-129	PD,5.88X8.75X23.75,2H,W/BP,TOMT LTH	26.29
CWPD1401A-101	PAD,5.625ODX1.5IDX8.125,BLACK	27.01
CWPD1401A-102	PAD,5.625ODX1.5IDX8.125,RYL BL	27.02
CWPD1401A-103	PAD,5.625ODX1.5IDX8.125,DV GRY	27.03
CWPD1401A-104	PAD,5.625ODX1.5IDX8.125,CROCUS	27.04
CWPD1401A-105	PAD,5.625ODX1.5IDX8.125,GROTTO	27.05
CWPD1401A-106	PAD,5.625ODX1.5IDX8.125,GRPHT	27.06
CWPD1401A-107	PAD,5.625ODX1.5IDX8.125,RED	27.07
CWPD1401A-108	PAD,5.625ODX1.5IDX8.125,CH GRN	27.08
CWPD1401A-109	PAD,5.625ODX1.5IDX8.125,TURQSE	27.09

CWPD1401A-110	PAD,5.625ODX1.5IDX8.125,RASP	27.1
CWPD1401A-111	PAD,5.625ODX1.5IDX8.125,PLUM	27.11
CWPD1401A-112	PAD,5.625ODX1.5IDX8.125,REGMNT	27.12
CWPD1401A-113	PAD,5.625ODX1.5IDX8.125,SP BLUE	27.13
CWPD1401A-115	PAD,5.625ODX1.5IDX8.125,BLK LTH	27.15
CWPD1401A-116	PAD,5.625ODX1.5IDX8.125,NB LTH	27.16
CWPD1401A-117	PAD,5.625ODX1.5IDX8.125,PUTTY	27.17
CWPD1401A-118	PAD,5.625ODX1.5IDX8.125,IMPRL BL	27.18
CWPD1401A-119	PAD,5.625ODX1.5IDX8.125,YEW GRN	27.19
CWPD1401A-120	PAD,5.625ODX1.5IDX8.125,DSTY JD	27.2
CWPD1401A-121	PAD,5.625ODX1.5IDX8.125,TER COT	27.21
CWPD1401A-123	PAD,5.625ODX1.5IDX8.125,ASH LTHR	27.23
CWPD1401A-124	PAD,5.625ODX1.5IDX8.125,CERULN LTH	27.24
CWPD1401A-125	PAD,5.625ODX1.5IDX8.125,CHARCL LTH	27.25
CWPD1401A-126	PAD,5.625ODX1.5IDX8.125,HUNTER LTH	27.26
CWPD1401A-127	PAD,5.625ODX1.5IDX8.125,MOSS LTHR	27.27
CWPD1401A-128	PAD,5.625ODX1.5IDX8.125,SPICE LTHR	27.28
CWPD1401A-129	PAD,5.625ODX1.5IDX8.125,TOMATO LTHR	27.29
CWPD1501B-101	PAD,13.5X20,4HLS,1NTCH,W/BP,BLACK	28.01
CWPD1501B-102	PAD,13.5X20,4HLS,1NTCH,W/BP,RY BL	28.02
CWPD1501B-103	PAD,13.5X20,4HLS,1NTCH,W/BP,DV GR	28.03
CWPD1501B-104	PAD,13.5X20,4HLS,1NTCH,W/BP,CRCUS	28.04
CWPD1501B-105	PAD,13.5X20,4HLS,1NTCH,W/BP,GROTT	28.05
CWPD1501B-106	PAD,13.5X20,4HLS,1NTCH,W/BP,GRPHT	28.06
CWPD1501B-107	PAD,13.5X20,4HLS,1NTCH,W/BP,RED	28.07
CWPD1501B-108	PAD,13.5X20,4HLS,1NTCH,W/BP,CH GR	28.08
CWPD1501B-109	PAD,13.5X20,4HLS,1NTCH,W/BP,TURQS	28.09
CWPD1501B-110	PAD,13.5X20,4HLS,1NTCH,W/BP,RASP	28.1
CWPD1501B-111	PAD,13.5X20,4HLS,1NTCH,W/BP,PLUM	28.11
CWPD1501B-112	PAD,13.5X20,4HLS,1NTCH,W/BP,RGMNT	28.12
CWPD1501B-113	PAD,13.5X20,4HLS,1NTCH,W/BP,SPC BL	28.13
CWPD1501B-115	PAD,13.5X20,4HLS,1NTCH,W/BP,BLK LTH	28.15
CWPD1501B-116	PAD,13.5X20,4HLS,1NTCH,W/BP,NBL LTH	28.16
CWPD1501B-117	PAD,13.5X20,4HLS,1NTCH,W/BP,PUTTY	28.17
CWPD1501B-118	PAD,13.5X20,4HL,1NTCH,W/BP,IMPRL BL	28.18
CWPD1501B-119	PAD,13.5X20,4HLS,1NTCH,W/BP,YEW GRN	28.19
CWPD1501B-120	PAD,13.5X20,4HLS,1NTCH,W/BP,DSTY JD	28.2
CWPD1501B-121	PAD,13.5X20,4HLS,1NTCH,W/BP,TER COT	28.21
CWPD1501B-122	PAD,13.5X20,4HLS,1NTCH,W/BP,PAPRIKA	28.22
CWPD1501B-123	PD,13.5X20,4H,1NTCH,W/BP,ASH LTHR	28.23
CWPD1501B-124	PD,13.5X20,4H,1NTCH,W/BP,CERULN LTH	28.24
CWPD1501B-126	PD,13.5X20,4H,1NTCH,W/BP,HUNTER LTH	28.26
CWPD1501B-127	PD,13.5X20,4H,1NTCH,W/BP,MOSS LTHR	28.27
CWPD1501B-128	PD,13.5X20,4H,1NTCH,W/BP,SPICE LTHR	28.28
CWPD1501B-129	PD,13.5X20,4H,1NTCH,W/BP,TOMTO LTHR	28.29
CWPF1015-721	BAR,STEEL, FLAT CR/HR, 3/8 X 2 X 8	29
CWPF1785-731	BAR,STEEL, RND, DIA .995" X (3 1/4)	30
CW30089-120	WEIGHT STACK,120 LBS,STP-S,5 X 05 L	31
CWKADLN050-081	NUT, ACORN, 1/2-13	32
CW12537-109	NUT,INSERT,THIN-NUT,LARGE FLANGE	33
CWTAYN031-150	SCREW, BUTTON HEAD, BLK XYLAN,5/16	34

CWTAYN031-300	SCREW, BUTTON HEAD, BLK XYLAN,5/16	35
CWCAYN025-050	SCREW, SOCKET HEAD, BLK XYLAN	36
CWEANN031-050	SCREW,SET,SCKT,CUP POINT,5/16-18 X	37
CWBFNN050-250	STUD, 1/2-13 X 2 1/2	38
CWWBKN031-007	WASHER, FLAT, TYPE A, SAE, 5/16 ID	39
CWWNKN138-016	WASHER, FLAT, 1 3/8 ID X 3 OD, 0.15	40
CWWALYN031-008	WASHER, SPLIT, 5/16 ID, BL	41
CWWALYN050-013	WASHER, SPLIT, 1/2 ID, BLK XYLAN	42
CWRANN019-125	BOLT, SHOULDER, 10-24 X 1/4 X 1 1/4	43
CWKDYN019-023	LOCKNUT, NYLON INSERT, FULL,UNC, 10	44
CW30010-101	LABEL,WARNING STRENGTH	45
CW30049-101	LABEL,INSTRUCTION,607	46
CW31759-101	LABEL,SMALL PRECOR USA ICARIAN LINE	47
CW10505-721	ASSY, PLATE, WEIGHT, 05 LBS, WRKL B	200
CW10510-721	ASSY, PLATE, WEIGHT, 10 LBS, WRKL B	201
CWAC1133-101	BUSHING, WEIGHT PLATE, LDPE PLASTIC	203
CW30172-751	ASSY, 4.00 IN WEIGHT STACK PIN AND	227
CWLDNN038-200	PIN, ROLL, DIA 3/8 X 2	250
CW30184-901	ASSY,BARREL,TOP PLATE,ALUMINUM	251
CW10535-721	PLATE, WEIGHT, SMALLTOP (STP-S), 0	281
CW10535-722	PLATE, WEIGHT, SMALLTOP (STP-S), 0	281
CW10550-722	PLATE, WEIGHT, MED TOP (MTP-S), 10	283
CW30130-711	SELECTOR STEM, 15 PLATE,0 .875 DIA,	304
CW30011-101	LABEL,WARNING WEIGHT STACK	311
CW12401-102	LABEL, WEIGHT PLATE, 10 LBS/ 4.6 KG	315
CW12401-104	LABEL, WEIGHT PLATE, 15 LBS/ 6.8 KG	317
CW12401-106	LABEL, WEIGHT PLATE, 20 LBS/ 8 KG	319
CW12401-108	LABEL, WEIGHT PLATE, 25 LBS/ 11.4 K	321
CW12401-110	LABEL, WEIGHT PLATE, 30 LBS/ 13.6 K	323
CW12401-114	LABEL, WEIGHT PLATE, 40 LBS/ 18.2 K	327
CW12401-118	LABEL, WEIGHT PLATE, 50 LBS/ 22.7 K	331
CW12401-120	LABEL, WEIGHT PLATE, 60 LBS/ 27.3 K	332
CW12401-120	LABEL, WEIGHT PLATE, 60 LBS/ 27.3 K	333
CW12401-122	LABEL, WEIGHT PLATE, 70 LBS/ 31.8 K	335
CW12401-124	LABEL, WEIGHT PLATE, 80 LBS/ 36.4 K	337
CW12401-126	LABEL, WEIGHT PLATE, 90 LBS/ 40.9 K	339
CW12401-128	LABEL, WEIGHT PLATE, 100 LBS/ 45.5	341
CW12401-129	LABEL, WEIGHT PLATE, 110 LBS/ 50 KG	342
CW12401-130	LABEL, WEIGHT PLATE, 120 LBS/ 54.6	343
CW12401-131	LABEL, WEIGHT PLATE, 130 LBS/ 59.1	344
CW12401-132	LABEL, WEIGHT PLATE, 140 LBS/ 63.6	345
CW12401-133	LABEL, WEIGHT PLATE, 150 LBS/ 68.2	346
CWAC1178-101	FLOOR PROTECTOR, RUBBER, 2.563 X 6.	501